

Losses of PrestressingPretensioning

1. Elastic deformation
2. Shrinkage of concrete.
3. Creep of concrete.

Post tensioned.

1. No elastic deformation due to simultaneously tensioned & successive tensioned elastic deformation occur.
2. Shrinkage of concrete
3. Creep of concrete.
4. Friction.
5. Anchorage slip.

Losses due to elastic deformation:

$$E_e = \frac{f_c}{E_c} ; \text{strain} = \frac{\text{stress}}{\text{young's modulus}}$$

$$= \frac{f_c}{E_c} E_s$$

modular ratio: $\left[\frac{E_s}{E_c} \right] f_c$

loss due to elastic deformation = $\alpha_e f_c$

E_s = young's modulus of steel
 E_c = young's modulus of concrete
 f_c = Prestressing force.

Losses due to shrinkage: It is due to shortening of wires.

tensioned Prestressing = 300×10^{-6}

Post tensioned = $\frac{300 \times 10^{-6}}{\log(T+g)}$ } E_{cs} (Pg:16)

loss due to shrinkage = $E_{cs} \times E_s$

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Loss due to creep:

Deformation due to sustained load is called as creep.

1) Ultimate creep strain method = $\epsilon_{ec} \times f_c \epsilon_s$.

2) Creep coefficient method (ϕ) = $\frac{\text{creep strain } \epsilon_c}{\text{Elastic strain } \epsilon_s}$

$$\epsilon_c = \phi \cdot \epsilon_s$$

$$\epsilon_c = \phi \left(\frac{f_c}{E_c} \right) E_s$$

$$\epsilon_c = \phi \left(\frac{E_s}{E_c} \right) f_c$$

$$= \phi \alpha_e f_c$$

Loss due to relaxation of steel:

decrease stress with time under constant strain

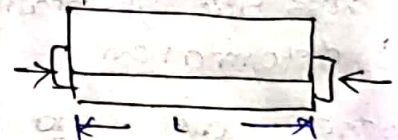
0.5 fpu to 0.85 fpu

Initial stresses, varied 0 - 90 N/mm²
Relaxation losses.

Loss due to Anchorage slip: (Post tension)

$$\Delta = \frac{PL}{A E_s}$$

$$\frac{P}{A} = \frac{E_s \Delta}{L}$$



Loss due to Friction: (Post tension)

$$P_x = P_0 e^{-(\mu \alpha + kx)}$$

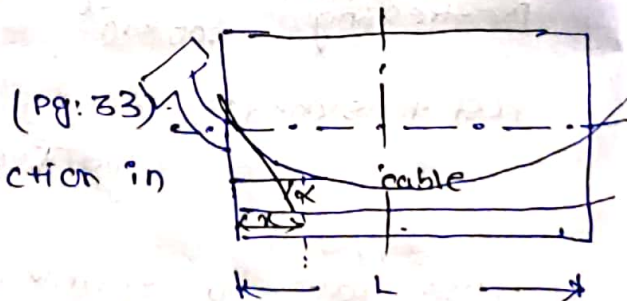
where

μ = coefficient of friction in curve.

k = coefficient for wave effect.

α = cumulative angle.

P_0 = Prestressing force at the tensioning end.



Elastic deformation problems:

1. A pre-tensioned concrete beam of rectangular c/s section 150mm wide & 300mm deep is pre-stressed by 8 tensile wires of 7mm ϕ are located at 100mm soffit of the beam. If the wires are tensioned to a stress of 1100 N/mm² calculate the percentage loss of stress due to elastic deformation. Assume the modulus of elasticity of concrete (E_c) and steel (E_s) as 31.5 & 210 N/mm²

sol: Given data.

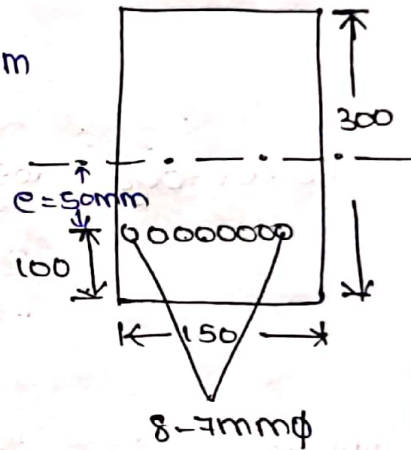
$$\text{c/s section} = 150\text{mm} \times 300\text{mm}$$

$$\text{c/s Area} = 45000\text{mm}^2$$

$$\text{Stress} = 1100\text{N/mm}^2$$

$$E_c = 31.5\text{N/mm}^2$$

$$E_s = 210\text{N/mm}^2$$



$$\text{Force (F)} = \frac{\text{Load (P)}}{\text{Area (A)}}$$

$$\text{Stress (F)} \times \text{Area (A)} = \text{Load (P)}$$

$$1100 \times 45 \times 10^3$$

$$\text{Area of steel bars} = n \cdot \frac{\pi}{4} (d)^2$$

$$= 8 \cdot \frac{\pi}{4} (7)^2$$

$$= 307.87\text{mm}^2$$

$$\text{Load (P)} = 1100 \times 307.87$$

$$P = 338.66 \times 10^3 \text{ N}$$

$$\text{Stress at level of steel (f_c)} = \frac{P}{A} + \frac{Pe^2}{I}$$

$$f_c = 338.66$$

$$I = \frac{bd^3}{12} = \frac{(150)(300)^3}{12}$$

$$I = 337.5 \times 10^6 \text{ mm}^4$$

$$f_c = \frac{338.66 \times 10^3}{45 \times 10^3} + \frac{338.66 \times 10^3 \times (50)^2}{337.5 \times 10^6}$$

$$= 7.52 + 2.5$$

$$f_c = 10 \text{ N/mm}^2$$

Loss of stress due to elastic deformation of concrete = $\alpha_e f_c$

$$= \left(\frac{E_s}{E_c} \right) f_c$$

$$= \left(\frac{210}{31.5} \right) \times 10$$

$$= 66.66 \text{ N/mm}^2$$

Percentage loss of stress in steel

$$= \frac{66.66}{1100} \times 100$$

$$= 6.06\%$$

4/1/2020

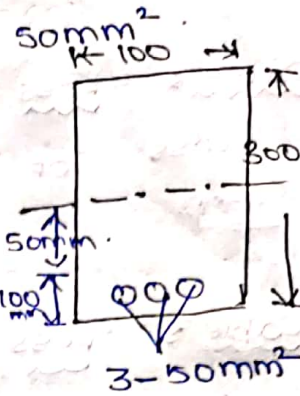
- Q) A post tensioned concrete beam 100mm wide & 300mm deep is pre stressed by 3 cables each with a c/s sectional area of 50mm² and with internal stresses of 1200 N/mm². All the cables are straight and located 100mm from the soffit of the beam. If the modular ratio is 6, calculate the loss of stress in the 3 cables due to elastic deformation of concrete for only the following cases:
- simultaneously tensioned & anchoring of all the three cables.
 - Successive tensioning of the 3 cables one at a time.

Sol: Given data

width(b) = 100mm

deep(d) = 300mm

3 cables with c/s are a



Initial stress = 1200 N/mm²

modulus ratio(α_e) = 6 ($\frac{E_s}{E_c}$)

eccentricity(e) = 50mm

area of the beam = 100 * 300
= 3 * 10⁴ mm²

$$\text{Stress (F)} = \frac{\text{load (P)}}{\text{Area}}$$

$$P = \text{Stress} * \text{Area}$$

$$\text{Area} = n * A_c = 3 * 50 \text{ mm}^2$$

$$P = 1200 * 50$$

$$P = 60 * 10^3 \text{ N}$$

$$P = 60 \text{ kN}$$

Stress at the level of steel (f_c) = $\frac{P}{A} + \frac{P e^2}{I}$

$$I = \frac{b d^3}{12} = \frac{(100)(300)^3}{12} = 225 * 10^6 \text{ mm}^4$$

$$f_c = \frac{60 * 10^3}{225 * 10^6} + \frac{60 * 10^3 * (50)^2}{225 * 10^6}$$

$$f_c = 2 + 0.66$$

$$f_c = 2.66 \text{ N/mm}^2$$

a) Simultaneously tension — No losses.

b) Successive tension.

Cable-1 : Cable 1 is anchored & tensioned & anchorage → No losses due to the elastic deformation.

Cable-2 : Cable 2 is tensioned & anchorage → losses due to Cable-1.

Cable 3: Cable 3 is tensioned & anchored →
loss due to cable 1 + cable 2.

Cable 2 Loss:

$$\begin{aligned}\text{Loss of stress in Cable-1} &= \alpha_e f_c \\ &= 6(2.66) \\ &= 15.96 \text{ N/mm}^2\end{aligned}$$

Cable 3 Loss:

$$\begin{aligned}\text{Loss of stress in Cable 1} &= \alpha_e f_c = 6 \times 2.66 \\ &= 15.96 \text{ N/mm}^2\end{aligned}$$

$$\begin{aligned}\text{Loss of stress in Cable 2} &= \alpha_e f_c = 6 \times 2.66 \\ &= 15.96 \text{ N/mm}^2\end{aligned}$$

The total loss of stress due to elastic deformation of concrete in cable 1 =

$$= 15.96 + 15.96$$

$$= 31.92 \text{ N/mm}^2$$

$$\text{cable 2} = 15.92 \text{ N/mm}^2$$

$$\text{cable 3} = 0$$

Average loss of stress considering all the 3 cables

$$\frac{31.92 + 15.92 + 0}{3} = 15.94 \text{ N/mm}^2$$

It can be shown that if the number of wires strands, bars are large. The loss due to elastic shortening does not exceed one half of the corresponding loss with pre-tensioning.

$$\text{Avg. stress} \neq \frac{1}{2} (\alpha_e) (f_c) (n) \quad n = \text{no. of cables}$$

$$= \frac{1}{2} (6) (2.66) (3)$$

$$= 23.94 \text{ N/mm}^2$$

$$15.94 \neq 23.94 \text{ N/mm}^2$$

shrinkage :

Q) A concrete beam is prestressed by a cable carrying an initial prestressing force of 200 kN. The c/s area of wires in the cable is 300 mm². Calculate the Percentage loss of stress due to shrinkage of concrete using IS: 1343- recommendations. Assuming the beam to be a) Pretensioned b) Post tensioned. Assume; $E_s = 210 \text{ kN/mm}^2$ & Age of concrete at transfer = 8 days.

Sol : Given data ;

$$P = 200 \text{ kN}$$

$$\begin{aligned} \text{c/s area} &= 300 \text{ mm}^2 \\ t &= 8 \text{ days} \end{aligned}$$

a) Pre tensioned $E_{cs} = 200 \times 10^{-6}$

$$\begin{aligned} \text{Loss of stress} &= E_{cs} \times E_s \\ &= 200 \times 10^{-6} \times 210 \times 10^3 \\ &= 63 \text{ N/mm}^2 \\ &= 0.063 \text{ kN/mm}^2 \end{aligned}$$

b) post tensioned $= \frac{200 \times 10^{-6}}{\log_{10}(T+2)}$

$$= \frac{200 \times 10^{-6}}{\log_{10}(8+2)}$$

$$= 200 \times 10^{-6}$$

$$\begin{aligned} \text{Loss of stress} &= E_{cs} \times E_s \\ &= 200 \times 10^{-6} \times 210 \\ &= 0.042 \text{ N/mm}^2 \end{aligned}$$

$$\text{Initial stress} = \frac{200 \times 10^3}{300}$$

$$= 1 \text{ kN/mm}^2$$

Percentage loss for pretensioned = $\frac{1}{1} \times 100$

$$= 6.3\%$$

$$\text{Percentage loss for post-tensioned} = \frac{0.042}{\frac{200 \times 10^6}{200 \times 10^6}} \times 100$$

$$= 4.2\%$$

Creep:

4) A post tensioned concrete beam rectangular section 100mm wide & 300mm deep. is stressed by parabolic cable with 'zero' eccentricity at supports and an eccentricity of 50mm at the centre span. The area of cable is 200mm² and the initial stress of the cable is 1200 N/mm². If the ultimate creep strain is 30×10^{-6} mm/mm per N/mm² of stress and modulus of elasticity of steel is 210 kN/mm². Calculate the loss of stress in steel only due to creep of concrete.

Sol: Given data.

$$B = 300 \text{ mm}$$

$$d = 100 \text{ mm}$$

$$\text{area} = 200 \text{ mm}^2$$

$$e = 50 \text{ mm}$$

$$\text{stress} = 1200 \text{ N/mm}^2$$

$$\text{creep strain } \epsilon_{cc} = 30 \times 10^{-6}$$

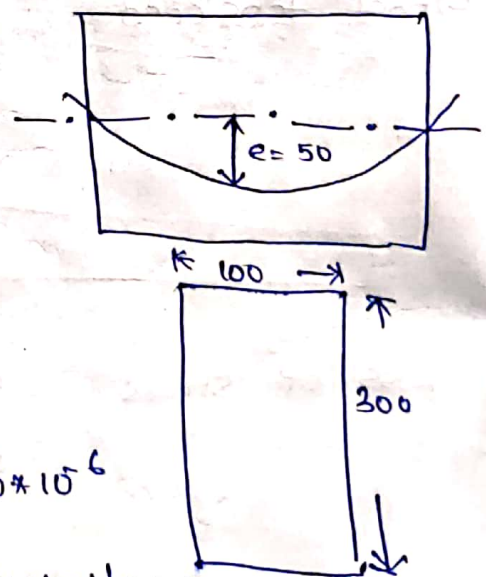
$$E_s = 210 \text{ kN/mm}^2$$

$$P = \text{stress} \times \text{Area}$$

$$= 1200 \times 200$$

$$= 240 \text{ kN} \Rightarrow$$

$$P = 240 \times 10^3 \text{ N}$$



stress at level of steel (f_c) = $\frac{P}{A} + \frac{Pe^2}{I}$

$$I = \frac{bd^3}{12} = \frac{100(300)^3}{12}$$

$$I = 225 \times 10^6 \text{ mm}^4$$

Parabolic = $\frac{2}{3}$

$$A = 100 \times 300 = 30 \times 10^3 \text{ mm}^2$$

$$f_c = \frac{240 \times 10^3}{30 \times 10^3} + \frac{2}{3} \left[\frac{240 \times 10^3 (50)^2}{225 \times 10^6} \right]$$
$$= 8 + 2.66 \approx 10.66$$

$$f_c = 10.66 \text{ N/mm}^2$$

ultimate creep strain = $\epsilon_{cc} \times f_c \times \epsilon_s$

$$= 30 \times 10^{-6} \times 10.66 \times 210 \times 10^3$$

$$= 67.15 \text{ N/mm}^2$$

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friction:

5). A concrete beam of 10m span, 100mm wide and 300mm deep, is prestressed by 3 cables. The area of each cable is 200mm² and the initial stress in the cable is 1200 N/mm². Cable-1 is parabolic with an eccentricity of 50mm at the supports above the centroid and the eccentricity is 50mm below the centre of span.

Cable-2 is also parabolic with zero eccentricity at supports and 50mm below the centroid.

Cable-3 is a straight with a uniform eccentricity 50mm below the centroid. If the cables are tensioned from one end only. Estimate the percentage loss of stress due to friction. Assume $\mu = 0.35$ & $k = 0.0015/\text{m}$, and eqn of parabola is written by

$$y = \frac{4s}{l^2} \times (L-x)$$

Sol: Given data;

$$\text{span } (L) = 10\text{m}$$

$$B = 100\text{mm}$$

$$D = 300\text{mm}$$

3 cables of 200mm^2 area (A_s).

$$\text{Initial Stress} = 1200\text{N/mm}^2$$

$$\mu = 0.35$$

$$K = 0.0015/\text{m}$$

$$y = \frac{4e}{L^2} x [L - x]$$

$$\frac{dy}{dx} = \frac{4e}{L^2} (L - x)$$

diff. the eqn.

$$\frac{dy}{dx} = \frac{d}{dx} \left[\frac{4e}{L^2} (x) (L - x) \right]$$

$$= \frac{d}{dx} \left[\frac{4e}{L^2} (Lx - x^2) \right]$$

$$\text{at } x = 0; \frac{dy}{dx} = \frac{4e}{L^2} (L - 2(0))$$

$$= \frac{4e}{L}$$

Cable 1:

$$\frac{dy}{dx} = \frac{4e}{L}$$

$$e_1 = 100\text{mm}; L = 10\text{m} = 10 \times 10^3\text{mm}$$

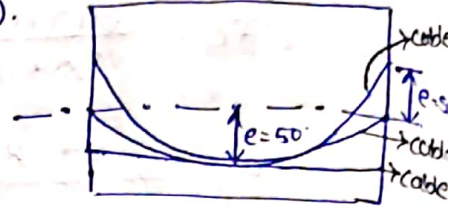
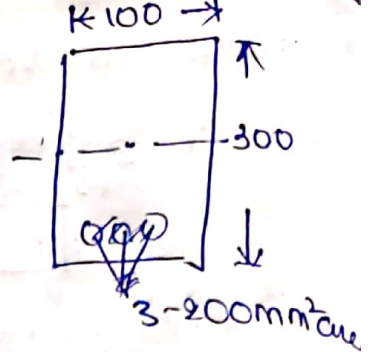
$$\frac{dy}{dx} = \frac{4(100)}{10(10^3)} = 0.04\text{rad}$$

$$\alpha = \text{total slope} = 2 \times 0.041 = 0.08\text{rad}$$

Cable 2:

$$\frac{dy}{dx} = \frac{4e}{L}$$

$$e_2 = 50\text{mm}; L = 10\text{m}$$



$$\frac{dy}{dx} = \frac{4(50)}{10(10^3)} = 0.02 \text{ rad}$$

$$\alpha = \text{to tal Slope} = 2(0.02) = 0.04 \text{ rad}$$

Cable 3:

$$\frac{dy}{dx} = \frac{4e}{L}$$

$$e = 0 \text{ mm}; L = 10 \text{ m}$$

$$\frac{dy}{dx} = 0; \alpha = 0$$

P_0 = initial stress \times Area of Cable

$$= 1200 (200) = 2400 \text{ kN}$$

$$P = 2400 \text{ kN}$$

Cable 1:

$$P_x = P_0 [1\alpha + kx] \quad (x = 10)$$

$$= P_0 [0.35 \times 0.8 + 0.0015 \times 10] \Rightarrow P_0 [0.043]$$

Cable 2:

$$\begin{aligned} P_x &= P_0 (1\alpha + kx) \\ &= P_0 [0.35 \times 0.04 + 0.0015 \times 10] \\ &= P_0 [0.029] \end{aligned}$$

Cable 3:

$$\begin{aligned} P_x &= P_0 (1\alpha + kx) \\ &= P_0 [0.35 \times 0 + 0.0015 \times 10] \\ &= P_0 [0.015] \end{aligned}$$

Cable No

loss of stress

% loss of stress

$$\begin{aligned} 1 & \quad 1200 + 0.043 \times 2400 = 51.6 \\ & \quad \quad \quad = 51.6 \end{aligned}$$

$$\frac{51.6}{1200} \times 100 = 4.3\%$$

$$\begin{aligned} 2 & \quad 1200 + 0.029 \times 2400 = 34.8 \\ & \quad \quad \quad = 34.8 \end{aligned}$$

$$\frac{34.8}{1200} \times 100 = 2.9\%$$

$$\begin{aligned} 3 & \quad 1200 + 0.015 \times 2400 = 18 \\ & \quad \quad \quad = 18 \end{aligned}$$

$$\frac{18}{1200} \times 100 = 1.5\%$$

Total losses:

G) A Pretensioning beam 200mm wide and 300mm deep is Prestressed by 10 wires of 7mm diameter initially Stressed to 1200 N/mm^2 with ^{their} centroids located 100mm from the soffit. Find the maximum stresses in concrete immediately after transfer, Allowing only for elastic shortening of concrete (deformation)

If the concrete undergoes further shortening due to Creep & Shrinkage while there is a relaxation of 5% of steel stress. Estimate the final Percentage of loss of stress in the wires using IS:1343 recommendations and the following data. $E_s = 810 \text{ kN/mm}^2$
 $E_c = 5700 \sqrt{f_{cu}}$, $f_{cu} = 42 \text{ N/mm}^2$; creep coefficient (ϕ) = 1.6
the total residual shrinkage strain = $3 \times 10^{-4} (E_{cs})$

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Sol: Given data,

$$B = 200 \text{ mm}$$

$$D = 300 \text{ mm}$$

$$\text{No. of bars} = 10 - 7 \text{ mm } \phi$$

$$e = 50 \text{ mm}$$

$$\text{Stress} = 1200 \text{ N/mm}^2$$

$$f = \frac{P}{A}$$

$$P = f \times A = 1200 \times 10 \times \frac{\pi}{4} (7)^2$$

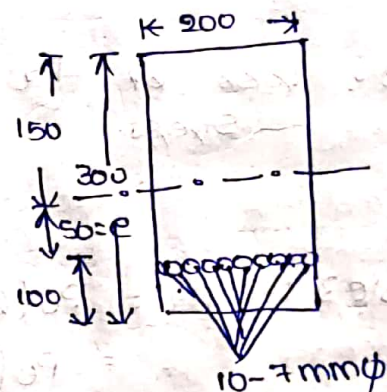
$$P = 461.81 \times 10^3 \text{ N}$$

$$\boxed{P = 461.81 \text{ kN}}$$

$$f_c = 42 \text{ N/mm}^2$$

$$E_c = 5700 \sqrt{f_{cu}} \\ = 5700 \sqrt{42}$$

$$\boxed{E_c = 36.94 \text{ kN/mm}^2}$$



$$\frac{n \cdot \pi \cdot d^2}{4} \\ = 384.84$$

$$\epsilon_{cs} = 3 \times 10^{-4} \quad (\text{Pre tensioning})$$

$$f_c = \frac{P}{A} + \frac{Pe^2}{I}$$

$$I = \frac{bd^3}{12} = \frac{(200)(300)^3}{12} = 450 \times 10^6 \text{ mm}^4$$

$$f_c = \frac{461.81 \times 10^3}{60 \times 10^3} + \frac{461.81 \times 10^3 (50)^2}{450 \times 10^6}$$

$$= 7.69 + 2.56$$

$$f_c = 10.25 \text{ N/mm}^2$$

Elastic deformation = $\Delta e f_c$

$$= \left(\frac{E_s}{E_c} \right) f_c$$

$$= \left(\frac{210}{36.44} \right) 10.25 \times 10^{-3}$$

$$= 58.27 \text{ N/mm}^2$$

Force in wires immediately after transfer

$$\text{Force} = \text{Stress} \times \text{Area}_{\text{wires}}$$

$$= (1200 - 58.27) [384.84]$$

$$P = 439.38 \text{ kN}$$

$$f_c = \frac{P}{A} + \frac{Pe^2}{I}$$

$$= \frac{439.38 \times 10^3}{60 \times 10^3} + \frac{439.38 \times 10^3 \times (50)^2}{450 \times 10^6}$$

$$= 7.32 + 2.441$$

$$f_c = 9.76 \text{ N/mm}^2$$

Total losses :

i) Elastic deformation :-

$$\Delta e f_c$$

$$\left(\frac{E_s}{E_c} \right) \times f_c$$

$$= \left(\frac{210}{36.94} \right) \times 10.25 \times 10^3$$

$$= 58.27 \text{ N/mm}^2$$

Creep:

$$\epsilon_c = \phi \times e \times f_c$$

$$= 1.6 \left(\frac{210}{36.94} \right) (9.76) \times 10^3$$

5-68.

$$= 88.77 \text{ N/mm}^2$$

Shrinkage:

$$\epsilon_s = \epsilon_{cs} + \epsilon_s$$

$$= 3 \times 10^{-4} + 210 \times 10^3$$

$$= 63 \text{ N/mm}^2$$

Relaxation:

$$\text{Relaxation of 5\% steel} = \frac{5}{106} (1200)$$

$$= 60 \text{ N/mm}^2$$

$$\begin{aligned} \text{Total losses in steel} &= 58.27 + 88.77 + 63 + 60 \\ &= 270.04 \text{ N/mm}^2 \quad \checkmark \end{aligned}$$

Remaining stresses in wires = Initial stress - final stress

$$= 1200 - 270.04$$

$$= 929.96 \text{ N/mm}^2$$

$$\begin{aligned} \% \text{ loss of stress} &= \frac{270.04}{1200} \times 100 \\ &= 22.5\% \end{aligned}$$

- 7) A posttensioned cable of beam 10m long is initially tensioned to a stress of 1000 N/mm^2 at one end. If the tendons are curved so that the slope is $1 \text{ in } 24$ at each end with an area of 600 mm^2 , calculate the loss of Prestress due to friction given the following data:-
- Coefficient of friction (μ) b/w duct & cable = 0.55
 - Friction coefficient for wave effect (k) = $0.0015/\text{m}$
 - During anchoring if there is a slip of 3 mm at the jacking end (Δ). Calculate the final force in the cable & percentage loss of Prestress due to friction and slip. $E_s = 210 \text{ kN/mm}^2$

Sol:- Given data,

$$\text{Length } (l) = 10 \text{ m}$$

$$\text{Stress } (f) = 1000 \text{ N/mm}^2 \text{ at one end.}$$

$$\text{Slope} = 1 \text{ in } 24$$

$$\text{Area } (A) = 600 \text{ mm}^2$$

$$\mu = 0.55$$

$$k = 0.0015/\text{m}$$

$$\Delta = 3 \text{ mm}$$

$$E_s = 210 \text{ kN/mm}^2$$

$$P = f \times A$$

$$= 1000 \times 600$$

$$P_0 = 600 \text{ kN}$$

Friction :-

$$P_x = P_0 (\mu \alpha + k x)$$

(tendons > 1)

$$\alpha = 2 \left(\frac{1}{24} \right)$$

$$\alpha = \frac{1}{12}$$

$$P_1 = 1000 \times 600 * \left[0.55 \left(\frac{1}{12} \right) + 0.0015 (10) \right]$$

$$P_e = 60.83 \text{ kN/m}^2$$

Loss due to anchorage slip:

$$\Delta = \frac{PL}{AE_s}$$

$$P = \frac{\Delta AE_s}{L}$$

$$= \frac{3(600)(210 \times 10^3)}{10 \times 10^3}$$

$$P = 37.8 \text{ kN}$$

Loss of force due to friction:

$$f = P_e \times A$$

$$= 60.83 \times 600$$

$$F = 36.94 \text{ kN}$$

Total loss of force due to friction & slip

$$= 37.8 + 36.94$$

$$F = 74.74 \text{ kN}$$

Final force in cable = $600 - 37.74$

$$= 525.26 \text{ kN}$$

$$\% \text{ Loss of Prestress} = \frac{74.74}{600} \times 100 = \frac{P}{A} \times 100$$

$$= 12.45\%$$